

# INSTALLATION MANUAL

## PASS DOOR INSTRUCTIONS

This installation manual provides the trained door technician information required to install a Pass Door.  
**READ COMPLETE INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION.**

Refer to your Rolling Door Installation Instructions for additional safety warnings and precautions. Manual may also be used as a reference for any items that are not addressed by this document.

Installation Manuals can be accessed at <https://www.Wayne-Dalton.com/Documents>.

This manual is intended **ONLY** for professional use by a trained door systems technician.

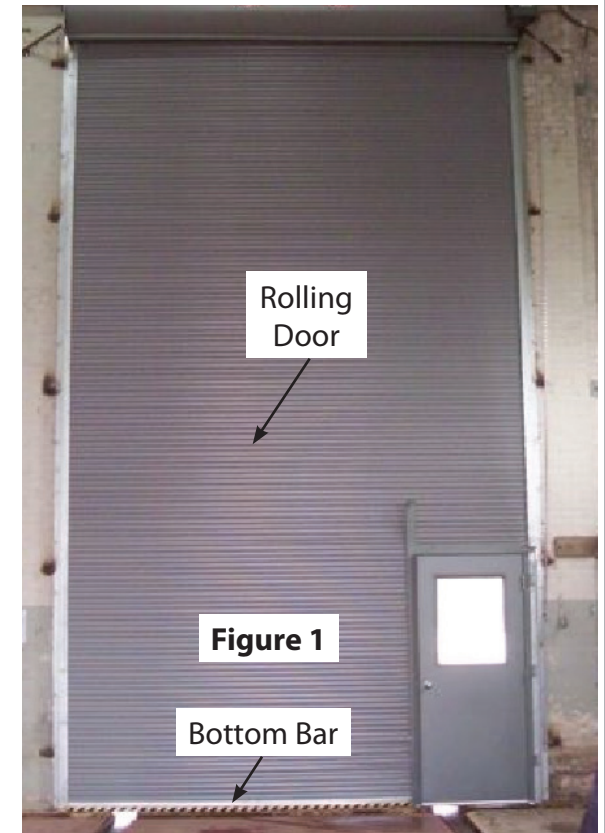
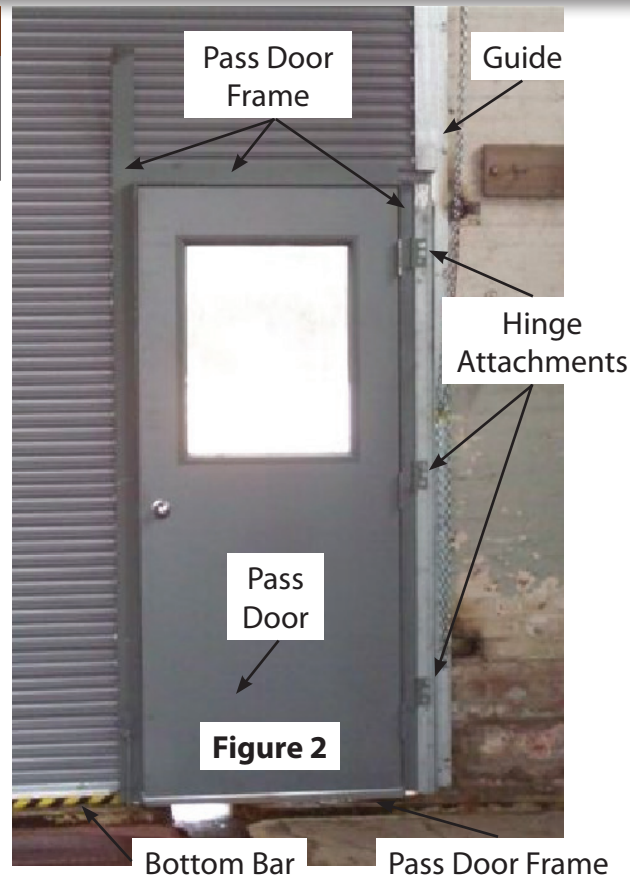
### **⚠ WARNING**

Please follow the standard work below when installing a Pass Door. Failure to do so may result in severe or fatal injury.

**NOTE:** Panic hardware, lever / handle, pneumatic / hydraulic closer or any other options are not included herein. These options may require special considerations for installation and functional interplay. Read and fully understand the specific instructions for selected options carefully before installing and operating the pass door.

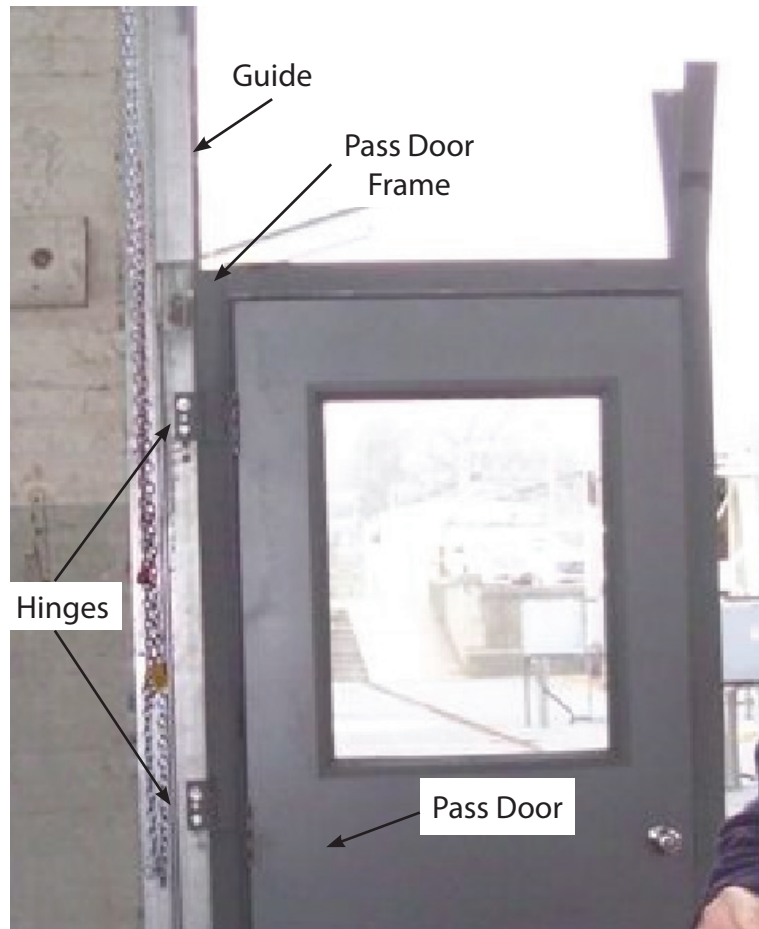
#### **1. PRE-INSTALLATION**

- Ensure that the pass door frame and the pass door are supplied with door delivery, as shown in Figures 1 and 2.
- Verify that the hinge attachments for the pass door frame are present on the rolling door guide, as shown in Figure 2.
- Verify the rolling door and the bottom bar are cut short and can fit around the provided pass door frame, as shown in Figures 1 and 2.

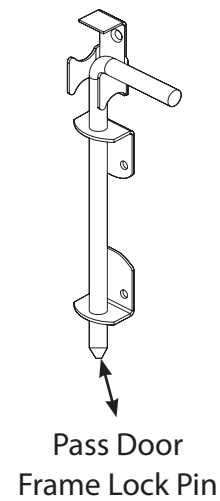


## 2. ATTACHING PASS DOOR FRAME

- After the guide is attached to jamb and the curtain is coiled up into header, attach the pass door frame and pass door to the guide with the provided hinges, as shown in Figures 2 and 3.
- Drill and prep floor for pass door frame lock pin, as shown in Figure 4.



**Figure 3**



**Figure 4**

### 3. PASS DOOR FRAME OPERATION

- Verify that the pass door frame can be opened and cleared of the jamb width. Then verify that the pass door frame can close and lock with ease, as shown in Figure 5.

**NOTE:** The threshold is part of the pass door frame, as shown in Figures 5 and 6.

- Lock pass door frame and pass door in the closed position in preparation to receive the curtain.
- Feed curtain into the top guides.

**NOTE:** The pass door side of the curtain will start into the guide with some delay.

- As the curtain is lowered take note that it is aligned with the pass door frame and the guide entry provided on the frame, as shown in Figure 6.
- When the curtain bottom bar meets the floor, the short portion of the curtain for the pass door should align into the top trough of the pass door frame for a secure fit, as shown in Figure 6.
- With curtain in the closed position verify pass door functionality, and then complete curtain functionality.



**Figure 5**



**Figure 6**