

Models 2415,2411,224,220,216

COMMERCIAL GARAGE DOOR

INSTALLATION INSTRUCTIONS INSERT

Use this insert in conjunction with the installation manual provided with the door. Follow the corresponding steps in this insert with the steps in the installation manual.

STRUTTING ATTACHMENT

The strutting attachment has been revised for the door models defined above. Strut clips are no longer used for these models. To install struts (U-bars), follow the directions below.

Products over 12'2" require U-bars to be secured to each section. Position the U-bars below the lower hinge leaf and attach with (2) 1/4-20 X 7/8" self drilling screws (1/2" from section edge) as shown in **Figure 1**.

NOTE: Double end stile application shown in **Figure 1**. Double end stiles are not typically provided for smaller doors.

TOP BRACKET/STRUT ATTACHMENT

Secure each top bracket using (4) 1/4" self-drilling screws. Use (2) strut clips to secure U-bar. (see **Figure 2**)

Place (2) 1/4-20 x 7/8" self-drilling screws at each hinge location. (**NOTE:** Do NOT use strut clips.)

NOTE: Doors over 14'2" wide require double top brackets.

NOTE: Double end stile application shown in **Figure 2**. Double end stiles are not typically provided for smaller doors.

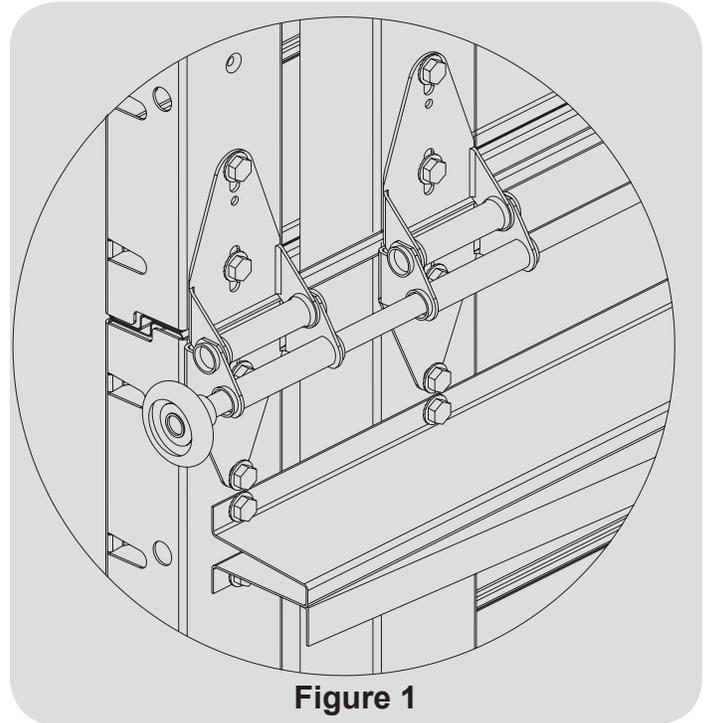


Figure 1

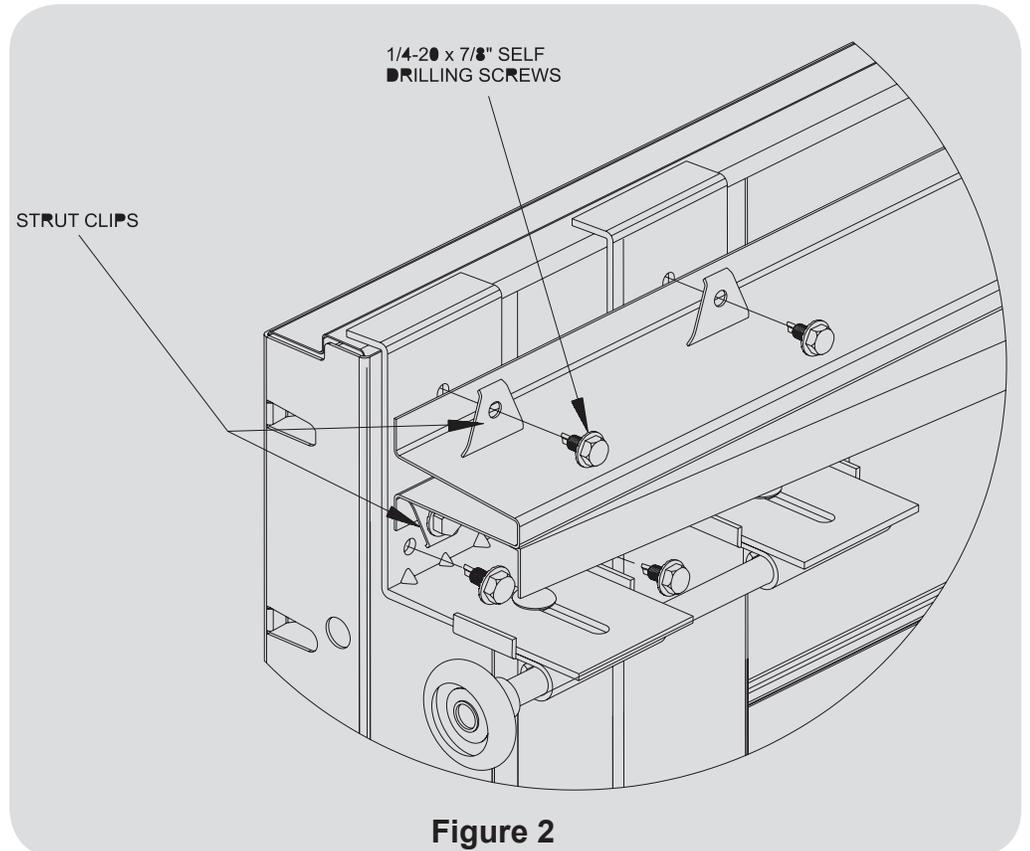


Figure 2