

# #1 Hinge Modification

For Models: 2411, 2415

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**NOTE:** Use this manual in conjunction with the Installation Instructions and Owners manual provided with the door.

## STEP 1

Due to interference of the lock with the standard center #1 hinge located between the intermediate section and lock section, the #1 hinge must be modified on a 21" lock section. Measure up 2 3/8" from bottom leaf hinge and mark a horizontal cut line. Using a cutting device cut horizontally across the horizontal cut line on the #1 hinge. Remove or flatten any metal burrs that resulted from cutting the #1 hinge. Attach the Bottom Hinge Leaf with self drilling screws in the two remaining holes

